

The logo features a large, stylized, 3D blue letter 'D' on the left. To its right, the word 'Dear' is written in a blue, sans-serif font with a slight shadow effect. Below 'Dear', the word 'composites' is written in a smaller, blue, sans-serif font. The entire logo is set against a dark blue background with curved, glowing lines and a vertical light beam effect.

Dear  
composites

Vacuum **Catalogue**



**Composite materials** allow for the construction of objects or structures with chemical-mechanical properties highly superior to those constructed with traditional type materials: metal, brick, stone and wood.

The use of composite materials and their processing allows to:

- a better working procedure with reduction of emitted solvents;
- environmental risks to be reduced;
- offering a high quality products;
- system repeatability;
- shortened work time;
- significant economic savings.

**Dear Composites**, due to know how acquired over twenty years of direct experience in addition to providing all the necessary materials, we are now able to dedicate significant resources to training and education on new work technologies using vacuum. Furthermore, Dear Composites provides specialised engineering assistance, providing full support in projects outsourced to third parties.

#### MARKET SEGMENTS

##### ADVANCED COMPOSITES

Automotive: Auto, Motorcycle, Special lorries, Tractors and Road work vehicles, Campers.

Aerospace: Airplanes, Helicopters, Blimps, Special aircrafts (seaplanes – autogyro – gliders).

Building construction: Bridges, Runways, Mountain huts, Roofs,

Kiosk Cantilevers, Pools, Stables, Silos.

Renewable Energy: Wind - Solar

Nautical: Ships, Vessels and boats, Water ambulance, Buoys, Lighthouses, Work boats, Fishing boats

Mass transport: Trains, Undergrounds, Buses, Cable cars and Ski lifts, Ferries, Hydrofoils, Venetian Taxis.

Sports and leisure: Bicycles, Canoes and Rowing, Skiing, Bob, Sleds, Tennis and table tennis bat, Golf Clubs, Surf boards, Bows and Crossbows, Pole vaulting poles.

##### INDUSTRY

Medical: X-ray stretchers, Prosthetic limbs

Pressurised tanks: High pressure gas containment

Automation: Robotics Oil & gas: Pipes, Tanks, Collection tanks, Drilling signal buoys.

Communications: Radars, Antennas, Radar shields. Stone and stone working: Total recovery of blocks with the elimination of veins or air gaps, Slab reinforcement.

Religious artwork: Reproduction of statues and objects of worship.

Scenery design and entertainment: Reproductions for special effects, Rides for amusement parks. Advertising: Road billboards and Billboard preparation on motor vehicles.

Furniture & Design: Furniture, Lamps and chandeliers; Indoor/outdoor stairs, Accessories, Musical Instruments and transport crates constructed with numeric control.

Transportation: Airline transport crates, Special cisterns, Freezers.

##### DEFENCE

Personal Safety Equipment: Helmets, Bulletproof vests, Knee pads, Shin guards, Athletic supporters.

Armoured vehicles: Armoured vehicles for valuables/ Prisoner transport, VIP transport vehicles.

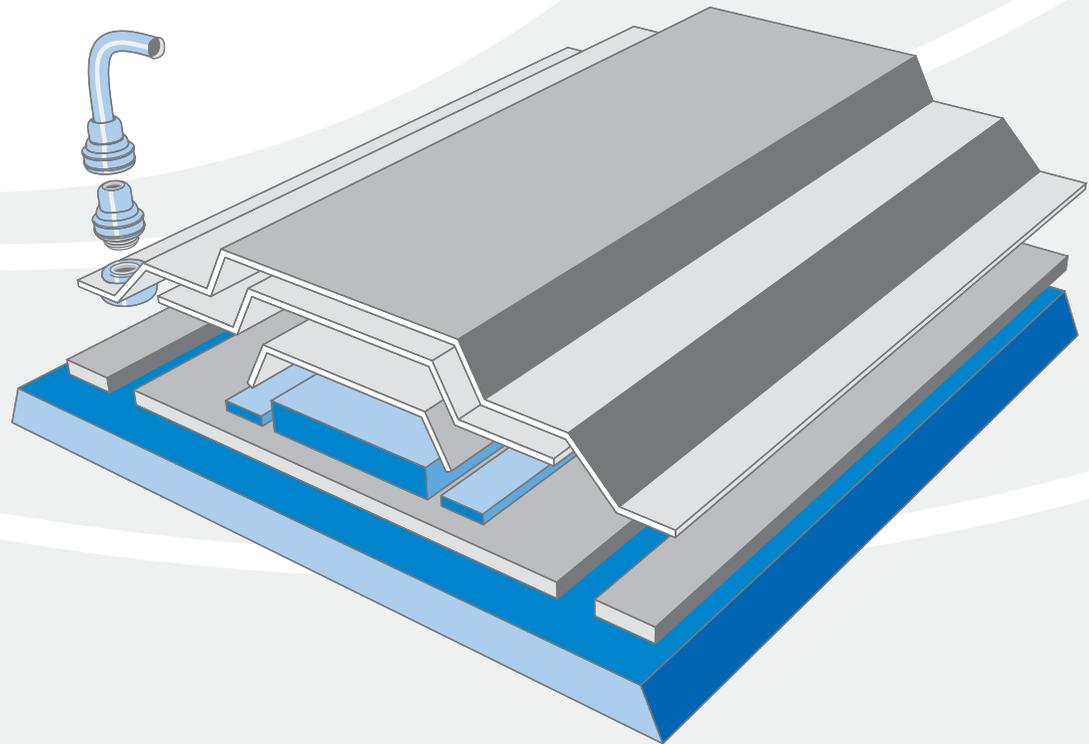
Navy: Patrol boats, Coast guard, Fast attack crafts, Landing crafts, Rescue boats.

Additionally: Ammunition crates, Flight/driving simulators, Fire/smoke protection, Lighthouses and buoys, Underwater vehicles, Missile ramps, Tank/Armoured car protection panels Hangars, Stealth vehicles, Soundproofing.

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General Informations



**Code FD28120NF375** Film without perforation

**Code FD28120FP3375** Perforated film P3

Additional standard perforations are also considered on request



## FD28120

Height mm.	1500
Length ml.	250
Roll area mq.	375
Material	Coextruded CO/HD PE
Thickness $\mu$	28
Max resistance	120 °C
Colour	Various
Pack	1 roll

### Avoid contact with:

Strong oxidants  
Phenolic resins

Release film indicated for those composite solidification processes where the resin's exothermal reaction does not exceed 120° C temperature.

To be used in lamination processes with consequent vacuum use or the use of low temperature prepreg.

Excellent release properties with the use of Polyester, Vinylester and Epoxy resins.

**Cod. FD50150NF375** Film without perforation

**Cod. FD50150FP3375** Perforated film P3



## FD50150

Height mm.	1500
Length ml.	250
Roll area mq.	375
Material	Coextruded CPP
Thickness $\mu$	28
Max resistance	150 °C
Colour	Various
Pack	1 roll

### Avoid contact with:

Strong oxidants  
Phenolic resins

Release film indicated for compacting and consolidation processes for medium temperature prepreg composite.

Excellent release properties with the use of Polyester, Vinylester and Epoxy resins.

**Cod. FDHT13240455** Film without perforation  
**Cod. FDHT13240FP3** Perforated film P3



## FDHT 1 3240

Height mm.	1200
Length ml.	305
Roll area mq.	373
Material	ETFE Copolymer
Thickness $\mu$	23
Max resistance	240 °C
Colour	Red
Pack	1 roll

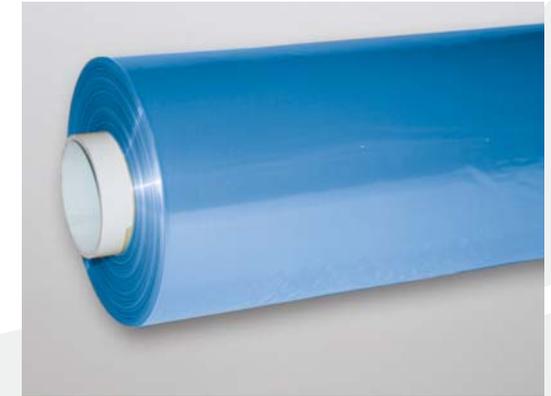
### Avoid contact with:

Strong oxidants  
Phenolic resins

Release film indicated for those compacting and consolidation processes for high temperature prepreg composite use.

Excellent release properties in the most common resin systems

Code/item	width (m.)	length (m.)	packaging
VBF1207506	6	various	roll
VBF1207508	8	various	roll
VBF1207510	10	various	roll
VBF1207512	12	various	roll



Material	Coex/PE thermoplastic elastomers
Thickness $\mu$	75 ISO-4593
Max resistance	120 °C
Colour	Light blue - Violet
Feature	Sheet

#### Avoid contact with:

Strong oxidants  
Phenolic resins

## FESV 120

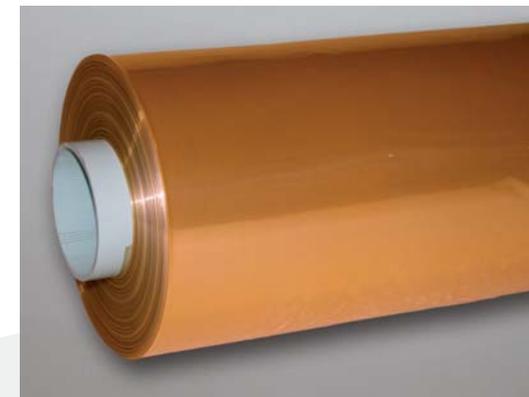
#### Economical type film.

Film compatible with all types of resins.

TEST	Method	Unit	Value	
Tensile strength at break	ASTM-D882	N / inches	MD	43.40
			CD	46.70
Elongation at 5%	ASTM-D882	N / inches	MD	18.50
			CD	17.60
Elongation at 10%	ASTM-D882	N / inches	MD	22.80
			CD	21.80
Elongation at break	ASTM-D882	N / inches	MD	507.00
			CD	548.50

Specific for use in the infusion process, for fibreglass compacting by vacuum, in cases in which the temperature does not exceed 120°C. for gluing on bridges and decks with teak or to glue structural core types: pvc, san, peek, polyamide, marine ply, balsa.

Code/item	width (m.)	length (m.)	packaging	thickness ( $\mu$ )
VBF1707506	6	various	roll	75
VBF1707508	8	various	roll	75
VBF1707510	10	various	roll	75
VBF1707512	12	various	roll	75
VBF1705006	6	various	roll	50
VBF1705008	8	various	roll	50
VBF1705010	10	various	roll	50
VBF1705012	12	various	roll	50



Material	Coex/PA/PO/PA Thermalplastic elastomers
Thickness $\mu$	45 ÷ 50
Max resistance	170 °C
Colour	Orange
Featue	Sheet

**Avoid contact with:**

Strong oxidants  
Phenolic resins

Film to be used in composite compacting with the use of epoxy resin matrix to be processed in oven/autoclave in all cases in which temperatures do not exceed 170°C.

# TUBULAR VACUUM BAGGING FILM (180°C)

Code/item	width (mm.)	length (m.)	packaging	area (m <sup>2</sup> )
VBT180500150	150	250	roll	75
VBT180500250	250	250	roll	125
VBT180500450	450	250	roll	225
VBT180500600	600	250	roll	300
VBT180500900	900	250	roll	450
VBT180501200	1200	250	roll	600
VBT180501500	1500	250	roll	750
VBT180502200	2200	250	roll	1100
VBT180502300	2300	250	roll	920



## TUBULAR FORM

Material	Coex/PA/PO/PA Thermalplastic elastomers
Thickness $\mu$	50
Max resistance	180 °C
Colour	Orange - Green

### Avoid contact with:

Strong oxidants

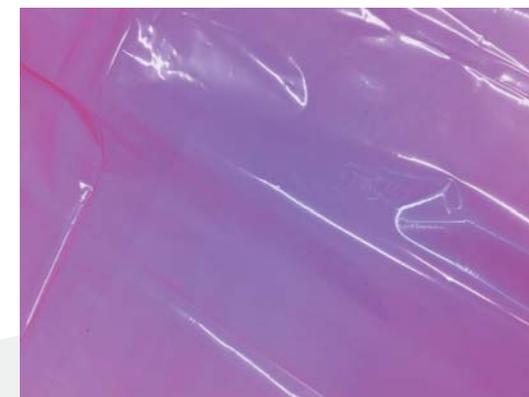
Phenolic resins

Film to be used in composite compacting with the use of epoxy resin matrix to be processed in oven/autoclave in all cases in which temperatures do not exceed 170°C.

In infusion processes with polyester, vinylester and epoxy resin matrix.

Its extreme pliability and flexibility permit use on any shape, even the most complex.

Code/item	width (m.)	length (m.)	area (m <sup>2</sup> )
FDHT13240455	1,22	305	373
FDHT25240NF	1,22	153	186



## Available in sheet or tubular form

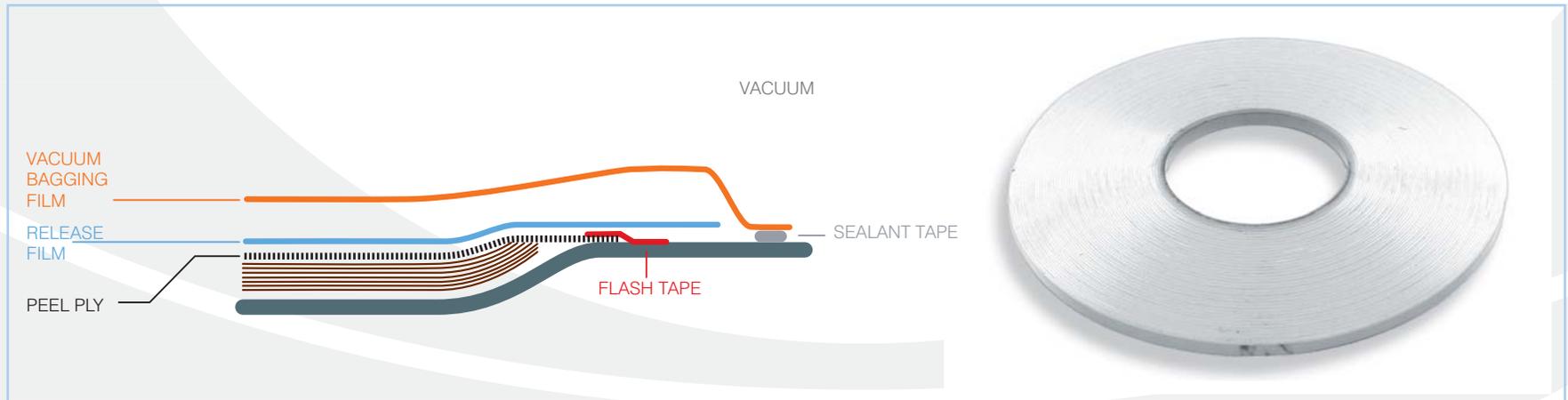
Material	Fluoride polymer Thermoplastic Elastomers (FEP)
Thickness $\mu$	50 micron (FDHT13240455) 25 (FDHT25240NF)
Max resistance	204 °C
Temperature of fusion	260 °C
Colour	Green - Light blue

### Avoid contact with:

Strong oxidants  
Phenolic resins

Film to be used with the use of prepreg for composite compacting and consolidation up to 204°C processes (high temperature).

Designed to provide maximum resistance to tears and chemical agent and solvent corrosion. Non-stick.



## Economic sealant tape

Height mm.	12
Width mm.	2
Reel length ml.	21
Max Temperature °C	120
Material	butyl extruded
Colour	grey
Reels per pack	22
Linear meters per pack	462
Product application	from +5 °C to + 50 °C

**Cod. STH120T120**

**Economic butyl sealant tape**, ideal for use in all those processes where the working temperature does not exceed 120°C.

Economical product, designed to seal large dies for processing with infusion or core or composite compaction with the use of low temperature vacuum.

## HIGH TEMPERATURE SEALANT TAPE



Designed to economically seal dies for high temperature prepreg processing with the use of oven/autoclave.

The economical, universal product can be used in all sealing operations, even where temperature resistance is not a priority.

Height mm.	10
Thickness mm.	3
Reel length ml.	15
Max Temperature °C	210
Material	Butyl extruded
Colour	yellow
Reels per pack	22
Linear meters per pack	330
Product application	from +5 °C to + 50 °C

**Cod. STH100T210**

## LOW TEMPERATURE SEALANT TAPE



Butyl sealant tape, ideal for use in all those processes where the working temperature does not exceed 120°C.

Height mm.	10
Thickness mm.	3
Reel length ml.	14
Max Temperature °C	120
Material	butyl extruded
Colour	grey
Reels per pack	22
Linear meters per pack	308
Product application	from +5 °C to + 50 °C

**Cod. STH100T100**

Code/item	height (mm.)	length (m.)	pack (m <sup>2</sup> )
PPH1500W85T180	1500	100	150
PPH1000W85T180	1000	100	100
PPH0500W85T180	500	100	50
PPH0300W85T180	300	100	30
PPH0200W85T180	200	100	20
PPH0100W85T180	100	100	10
PPH0050W85T180	50	100	5



Material	nylon 6
Weight g/m <sup>2</sup>	85
Max temperature °C	180
Identification at removal	yes, with red string

Peel ply, specific for professional use, ideal for use with various moulding systems with different resin system, facilitating laminate release.

The use of these epoxy composites to start paint preparation or to outline the area intended for gluing, or to identify the anchoring area for the various structures. Peel ply for composite processing in autoclave/oven with temperature not over 180°C.

## BLEEDER 150 gr/m<sup>2</sup>



Polyester non-woven peel ply breather and bleeder.

Material	Non-woven polyester
Max temperature °C	180

Code	Weight (gr.)	Width (mm.)	Lenght (m.)	Area (m <sup>2</sup> .)
<b>BLH1500W150T180</b>	150	1500	200	300

## BLEEDER 330 gr/m<sup>2</sup>



Polyester non-woven peel ply breather and bleeder.

Material	Non-woven polyester
Max temperature °C	180

Code	Weight (gr.)	Width (mm.)	Lenght (m.)	Area (m <sup>2</sup> .)
<b>BLH1500W330T180</b>	330	1500	100	150

## POLYESTER/SILICON TAPE

Code/item	height (m.)	length (m.)	pack (rolls)
FTH15PSGT200	15	66	72
FTH25PSGT200	25	66	36
FTH25PSNT200	25	66	36
FTH50PSGT200	50	66	18



Type of support	Polyester film
Type of adhesive	Silicon
Heat resistance (°C)	180
Total thickness (µm)	60±10%
Support thickness(µm)	23±10%
Colour	Transparent, green
Available heights (mm)	15; 25; 50
Available diameters (mm)	90
Elongation (%)	2,5 - 3,0
Steel adhesion (N/cm)	20 - 40

A series of silicon adhesive tapes and polyester support with good traction resistance, easy to remove after use in oven or autoclave. Do not release pollutant residue on laminate. Available in three heights and three colours in addition to.

These types of tape allows for multiple releases, considered for semi-permanent release, they easily adapt to the shape.

They are compatible with most resins.  
Ideal for HT composite cycle use.

## DTA

Code	Description	Length (m.)
<b>HTS814L10</b>	SILICON HOSE FOR AUTOCLAVE 230°	1
<b>HTS814L15</b>	SILICON HOSE FOR AUTOCLAVE 230°	1,5
<b>HTS814L20</b>	SILICON HOSE FOR AUTOCLAVE 230°	2
<b>HTS814L25</b>	SILICON HOSE FOR AUTOCLAVE 230°	2,5
<b>HTS814L30</b>	SILICON HOSE FOR AUTOCLAVE 230°	3
<b>HTS814L35</b>	SILICON HOSE FOR AUTOCLAVE 230°	3,5
<b>HTS814L40</b>	SILICON HOSE FOR AUTOCLAVE 230°	4
<b>HTS814L45</b>	SILICON HOSE FOR AUTOCLAVE 230°	4,5
<b>HTS814L50</b>	SILICON HOSE FOR AUTOCLAVE 230°	5
<b>HTS814L55</b>	SILICON HOSE FOR AUTOCLAVE 230°	5,5
<b>THS814L60</b>	SILICON HOSE FOR AUTOCLAVE 230°	6



DTA is a hose made of different material layers, where silicon rubber is the heat shield, whose purpose is to provide protection against high temperatures, while the steel/fabric reinforcement prevents crushing, inside a rubber hose guaranteeing the vacuum.

DTA is suited for processing in autoclave up to 210°C at 10 bar working pressure and is supplied with a 1/4" male coupling made of steel.

Colour: Red.

## SPRAY CONTACT ADHESIVE

Spray adhesive, to be used for temporary gluing. Unlike the neutral product, these highlight the glued parts leaving a blue colour where work is performed.

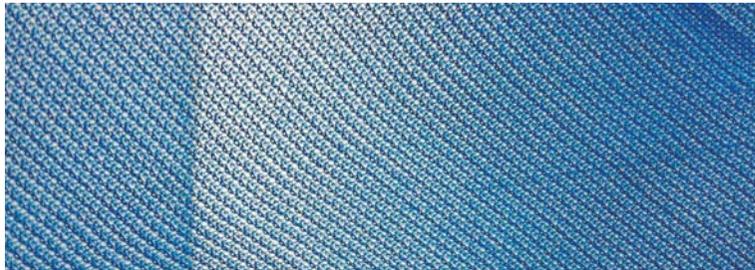
It permits consumption to be charted and quality checked where gluing is needed or not needed. Product is sprayed from a distance of at least 30 cm, waiting a dozen seconds to permit solvent to evaporate.

The pack contains 12 400 ml cans.

Product code: **DB400TN**



## DEARTAC 3T

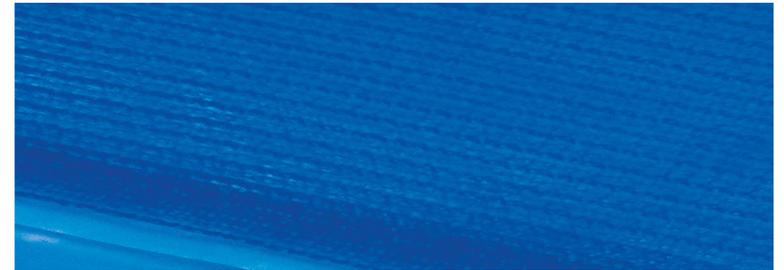


## NET FOR INFUSION

Contact net created to evenly distribute resin.  
Elastic, is well adapts to all surfaces.  
It works over a micro-perforated film or on peel ply to be later removed.  
Medium diffusion, high profile.  
Suited for any type of resin infusion.

material	polyetylen
Colour	blue
configuration	fabric
Working temperature (°C)	120
weight (g./m <sup>2</sup> )	140
width (cm.)	145
length (m.)	100

Product code: **DNH1450W140**



## NET WITH MICRO-PERFORATED FILM

The DBL 145 net with perforated film reduces moulding time by infusion inserting the micro-perforated film and surface infusion net in a single step. Use adhesive spray to secure everything, speeding up the preparation phase. Furthermore, the film makes removal easy after polymerisation. The coupled system is elastic with 500% elongation, promoting intimate contact with fabrics during the vacuum working phase. The net receives resin from main channels and, passing from link to link and crossing the micro-perforated fabric, spreads in fabrics and underlying materials. Especially indicated in single/skin infusion systems, whether or not they include the creation of shaped cores with double incision processing.

material	polyetylen + CO/HD PE Coextruded
Colour	blue / light blue
configuration	fabric
Working temperature (°C)	120
weight (g./m <sup>2</sup> )	140
width (cm.)	145
length (m.)	100

Product code: **NPH1450W140**

## PIPE SUPPORTS FOR INFUSION



### BL SUPPORT

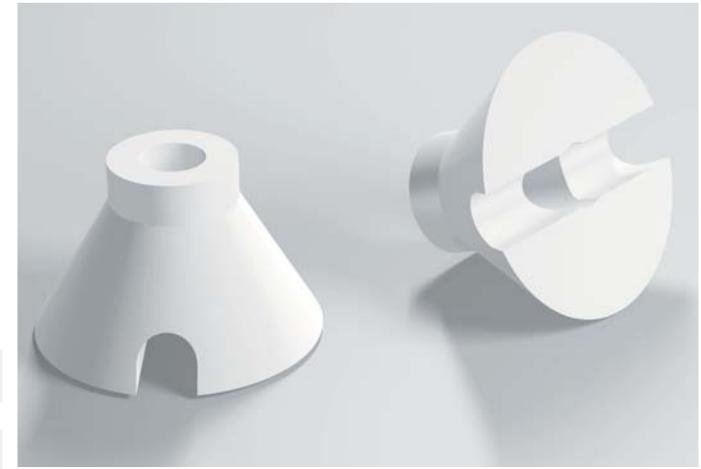
Permits the connection of the resin passage between polyethylene pipe and interior part of the vacuum bag where the support is placed. The conic form and teflon construction allow the cleaning of polymerized resin in the end of the infusion process. The base is flat for use with infusion channel ICH and it can be fixed on the same with the assistance of butyl sealant tape "yellow and grey".

The pack includes 10 pieces

Product code: **STICT15BL** hole Ø 15mm.

Product code: **STICT12BL** (\*) hole Ø 12mm.

(\*) on request for minimum quantity



### BH SUPPORT

Permits the connection of the resin passage between polyethylene pipe and interior part of the vacuum bag where the support is placed. The conic form and teflon construction allow the cleaning of polymerized resin in the end of the infusion process. The base is preformed for use with classic spiral tubes but it can be also used with infusion channel ICH and it can be fixed on the same with the assistance of butyl sealant tape "yellow and grey".

The pack includes 10 pieces

Product code: **STICT15BH** hole Ø 15mm.

Product code: **STICT12BH** (\*) hole Ø 12mm.

(\*) on request for minimum quantity

## NORMAL INFUSION CORE



Specifically designed for resin distribution and channelling under the bagging vaccum.

It looks like open net with nonwoven fabric sewn on edges to be placed with the assistance of butyl "yellow and grey sealant tapes" and "DEAR adhesive tapes".

The product is designed to be used with epoxy resin, vinyl ester and polyester resin preventing the drawback typical of the latter two.

The system in addition to better passage of resin during the infusion, seize all possible glasification caused by polymer action, without slowing down or compomising the process ( produced gas does not reach the underlying net but remains seize in the channel).

DIMENSIONS: 7 cm. roll (height) x 25 m. (length)

DIMENSIONS: 7 cm. roll (height) x 25 m. (length)

Code	ICH02	ICH07	ICH10
Core Heigth (cm.)	2	7	10
Roll Lenght (m.)	10	25	25

## COVERED INFUSION CORE



Code **ICH07C** **ICH10C**

Core Heigth (cm.)	7	10
Roll Lenght (m.)	25	25

## ECONOMICAL DRAINING NET



Code **ENH15**

Core Heigth (cm.)	15
Roll Lenght (m.)	25

## TECHNICAL STOP RESIN

Technical stop designed to maintain the vacuum level during the entire infusion process working phase since:

- it is quick to install, directly over fabrics or peel ply, by adhesive; at the end It is easy to remove since self-detaching, the PE hoses are placed at the top to remove air and vacuum formation;
- where there is no wide technical stop (typical of infusion dies), it works on all normal open dies even without stop;
- it works on the perimeter area of the die, is not cut and joins the two heads by overlapping the internal net in the top area. This creates a loop;
- the stop should never come into contact with the infusion net;
- the revealed visual part allows for observation during the working phase when the stop is bathed in resin, demonstrating that the underlying part is fully crossed by resin;
- it stops resin for a long time, preserving different suction materials;
- it limits resin consumption and preserves the infusion moulding process by flooding the infusion traps.

Roll dimensions: height = 100 mm ; length 25 m.



Product code: **SRH10**

## TUBING AND FITTINGS

Technical features	Test method	Value
Density	ASTM D1505	0,921 g/cm <sup>3</sup>
Water absorption	ISO62-a 23°C 50% r.h.	<0,05%
Break elongation	ASTM D882B MD/SL/L	400 %
Tear resistance	ASTM D1922 MD/SL/L	30 N/mm
Bending elastic module	ASTM D709	100 MPa
Impact resistance	ASTM D1709	310 MPa 310
Break load	ASTM D882B MD/SL/L	26 MPa
Application temperature	-	- 20°C / +60 °C



High impact resistance, excellent chemical agent resistance, fully recyclable, excellent flexibility.

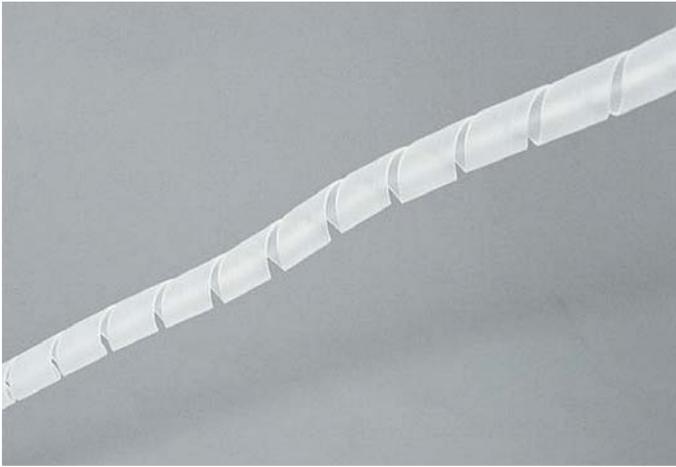
### PE neutral tube

Code/item	Ø ext.	Ø int.	length
<b>FTH15PSGT100</b>	12 mm.	10 mm.	100 m.
<b>FTH25PSGT200</b>	12 mm.	10 mm.	200 m.
<b>FTH25PSNT100</b>	15 mm.	12,5 mm.	100 m.
<b>FTH50PSGT200</b>	15 mm.	12,5 mm.	200 m.

### Tubes available (min. 50 reels)

Code/item	Ø ext.	Ø int.	length
<b>PE209</b>	12 mm.	9 mm.	25 m.
<b>PE1008</b>	10 mm.	8 mm.	20 m.
<b>PE1007</b>	10 mm.	7 mm.	25 m.
<b>PE806</b>	8 mm.	6 mm.	25 m.

## TUBING AND FITTINGS



### COILED HOSES FOR INFUSION

product code	Ø ext.	Ø int.	length
<b>CH1214L025</b>	<b>14 mm.</b>	<b>12 mm.</b>	25 m.
<b>CH1215L025</b>	<b>15 mm.</b>	<b>12,5 mm.</b>	25 m.
<b>CH1416L025</b>	<b>16 mm.</b>	<b>14 mm.</b>	25 m.

### Tubes available (min. 50 reels)

Ø ext.	Ø int.	reel
<b>10 mm.</b>	<b>8 mm.</b>	25 m.
<b>14 mm.</b>	<b>12 mm.</b>	20 m.
<b>20 mm.</b>	<b>17,6 mm.</b>	25 m.



### T CONNECTION

PVC T connection for 12 mm external diameter vacuum creation PE tubing, these connections permit connection between the infusion trap and die to be infused.

Available for tubing:

Ø ext.	Ø int.	pack	product code
<b>12 mm.</b>	<b>10 mm.</b>	100 pcs.	<b>TCO112</b>
<b>15 mm.</b>	<b>12,5 mm.</b>	100 pcs.	<b>TCO116</b>

## TUBING AND FITTINGS



### L CONNECTION

PVC L connections allow for tubing savings with wide curvature or to join two tubing parts (extension).

Available for tubing:

Ø ext.	Ø int.	pack	product code
12 mm.	10 mm.	100 pz.	<b>ECO122</b>
15 mm.	12,5 mm.	100 pz.	<b>ECO116</b>



### MAXI VALVE

Opens and closes the resin flow in infusion processes. Economical, made of PVC, extremely watertight, does not deform the tubing. Much more practical than a clamp closure with stop.

Available for tubing:

Ø ext.	Ø int.	pack	product code
15 mm.	12,5	50 pz.	<b>MVO116</b>
20 mm.	17	50 pz.	<b>MVO120</b>



Compact, silent pumps, supplied complete with special synthetic oil and, unless otherwise requests, 5-metre cord with plug.

Pumps come with use and maintenance manual and warranty as per current regulations.

### Dear vacuum pumps with external filter

Abbr.	Power	Phases	Code
006	0,37 KW 220V 50/60 HZ	1	<b>PVD006M037KWFE</b>
010	0,4 KW 220V 50/60 HZ	1	<b>PVD010M40KWFE</b>
016	0,75 KW 50/60 HZ	1	<b>PVD016M75KWFE</b>
021	0,9 KW 220V 50/60HZ	1	<b>PVD021M90KWFE</b>
030	0,9 KW 230V/400V 50/60 HZ	1	<b>PVD030M1,5KFE</b>
030	1,5 KW 230V/400V 50/60 HZ	3	<b>PVD030T1,5KFE</b>
040B	1,5 KW 230V/400V 50/60HZ	3	<b>PVD40BM1,5KFE</b>
040B	1,5 KW 230V/400V 50/60HZ	3	<b>PVD40BT1,5KFE</b>
060B	1,5 KW 230V/400V 50/60HZ	3	<b>PVD60BT1,5KFE</b>
100B	3,0 KW 230V/400V 50/60HZ	3	<b>PVD100BT3KFE</b>
160	3,7 KW 230V/400V 50/60HZ	3	<b>PVD160T3.7KFE</b>
175	5.5 KW 230V/400V 50/60HZ	3	<b>PVD175T5.5KFE</b>
215	5.5 KW 230V/400V 50/60HZ	3	<b>PVD215T5.5KFE</b>
250	7.5 KW 230V/400V 50/60HZ	3	<b>PVD250T7.5KFE</b>
300	7.5 KW 230V/400V 50/60HZ	3	<b>PVD300T7.5KFE</b>

## SYNTHETIC OIL FOR VACUUM PUMP

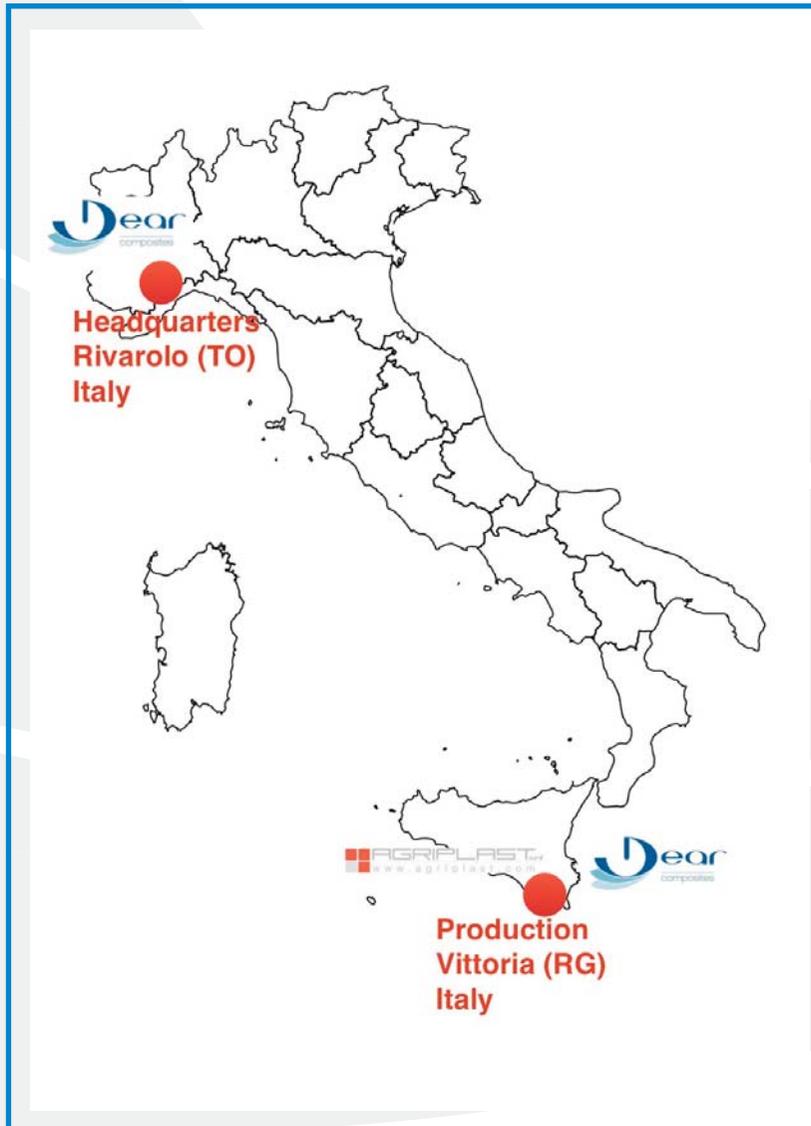
### Nontoxic special synthetic oil for H1

	Code
Clear EP100 5 liters	<b>OLIOSAH15LT</b>
Clear EP100 10 liters	<b>OLIOSAH110LT</b>

For top-up or full oil change.



## WHERE WE ARE



*Finished product, parts and spare part use is subject to the manufacturer's instructions, according to current laws in the country of use. DEAR S.r.l. is not liable for incorrect/non compliant use and unsuitable or non-standard part use.*

*The sale of some Products is restricted to foreign countries; other can only be sold in minimum quantities.*

*DEAR S.r.l. reserves the right to make changes or improvements to products without prior notice, eliminate or introduce new items and exclusively grant distribution rights for some product lines to other companies.*

*Every drawing, data or information of technical-sales nature that concerns DEAR S.r.l. can be exclusively collected, stored and used within our company. No type of disclosure is permitted.*

*Any data and information provided (that can be corrected or deleted at any time as per Law 193/03), will be exclusively collected, stored and used within our company for normal business relations and to send business communications.*

## CONTACTS

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